

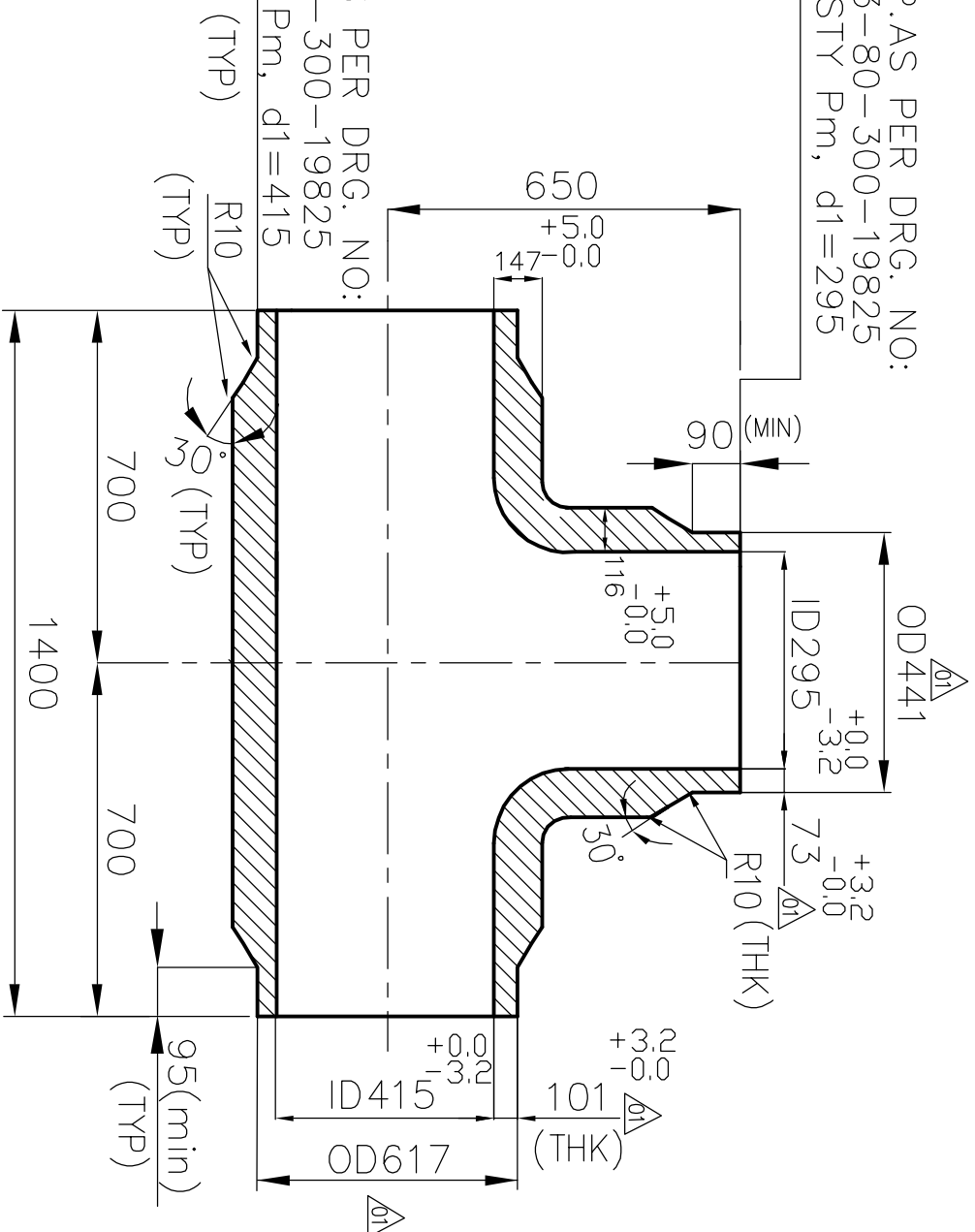
3-80-423-34678

DRAWING No

12.5/

EP.AS PER DRG. NO:

3-80-300-19825
STY Pm, d1=295



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CAUTION

NOTES : —

01. DESIGN PRESSURE : 512kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017				
	DRN	NAME RP SINGH	SIGN	DATE 22.02.19	NO OF ITEMS
	CHD	KONDAPA NAIDU		22.02.19	
	APPD	R.SESHAGIRI		22.02.19	

REV	DATE	ALTD :	REV	DATE	ALTD:KONDAPANAIDU
	02	APPD :	01	09.07.19	APPD :SARAVANAN

ALL REVISIONS ARE INDICATED AS 

TITLE	CARD CODE	DRAWING No.	REV
BW UEQT (ID415X101/ID295X73)	U 01	3-80-423-34678	01